

## Front Bumper Suction Elbow Repair Parts and Kits

Kit/Part Name	Part Number	Includes	
Ball & Seal Kit	#27.009.1	0-Rings, Balls and Set Screws	
Seal Kit	#27.001.1	0-Rings Only	
Handle Kit	#27.009.0	Acorn Nut (Left Hand Thread), Tri-Lobe Handle and Locking Shaft	
Base Kit	#27.009.2	Spanner Holes, Ball & Seal Kit, Tri-Lobe Handle Kit	
Base Kit w/Spanner	#27.009.3	Spanner Holes, Ball & Seal Kit, Tri-Lobe Handle Kit and Spanner Wrench	
Spanner Wrench	#29.001.0	Spanner Wrench for Tightening and Loosening Base	
Spa	Hole for Load Locking Sha Set Screw fo	or Upper Raceway ding Ball Bearings	ench #29.001.0
		Strainer Retaining F 5" #04.013.1 6" #04.013.0 Strainer 5" #21.001.1 6" #21.001.0	łing
Set Screw #04.011.0 2 Per Assembly Acorn Nut #04.012.0 3/8"-24 UNF Left-Hand Thread		O-Ring Dust Seal #26.050.0 Brass Ball Bearings #16.001.0 .3750 Dia. 98 Pieces Per Assembly O-Ring Water Seal	
Tri-Lobe Handle #19.003.0 Locking Shaft #05.003.0 Base Assembly #27.009.2		O-Hing Water Seal #26.432.0 1. Apply Liberal Amount of Loctite #565 (PST) or Equivalent Pipe Sealant to Male Mating Threads 2. Tighten with Spanner Wrench #29.001.0 (Base Holes) or Strap Wrenc Until Leak Tight (Center the Strap in Grooved Area)	ch